

# Gulf Harmony Bio-Synth Super Biodegradable Hydraulic Fluid

## **Product Description**

**Gulf Harmony Bio-Synth Super** is a biodegradable hydraulic oil with extra high viscosity index and extremely low pour point specially designed for forestry machinery and equipment operating in extreme climatic conditions and environmentally sensitive area like Arctic climate area. Above is formulated with biodegradable synthetic base stocks and specially selected additive system to meet the requirements of modern hydraulic systems.

#### Features & Benefits

- Specially selected readily bio-degradable material.
- Extremely high viscosity index and low pour point makes these oils suitable for cold climate operation.
- Good thermo-oxidative stability reduces deposit formation and improves pump & valve performance
- · Excellent anti-wear property results in longer pump life and reduced maintenance costs
- Special rust & corrosion inhibitors protect multi-metallurgy components against corrosion
- Compatible with multi-metals and sealing materials commonly used in hydraulic systems

### **Applications**

- Environmentally sensitive areas requiring fluids which are virtually non-toxic and readily bio- degradable
- High performance, heavy duty hydraulic and power transmission systems of forestry machinery and equipment operating in extreme climatic conditions like Arctic climate area.
- Hydraulic systems in marine, construction, mining, agriculture, manufacturing, hydraulic power plant and mobile application requiring such quality bio-degradable hydraulic fluids

# Specifications, Approvals & Typical Properties

ISO Viscosity grade		46	68
Meets the following Specifications			
ISO 15380, HEES		Х	Х
DIN 51524-3		Х	Х
Typical Properties			
Test Parameters	ASTM	Test Values	Test Values
Viscosity @ 100 °C, cSt	D 445	9.6	12.79
Viscosity @ 40 °C, cSt	D 445	46.4	70.00
Viscosity Index	D 2270	195	185
Flash Point, °C	D 92	315	310
Pour Point, °C	D 97	-48	-48
Density @ 15°C, Kg/l	D 1500	0.9103	09323
Rust Test	D 665 (B)	Pass	Pass
Copper Corrosion (3 hrs @ 100°C)	D 130	1b	1b
Air Release at 50 °C, in min.	D 3427	2	5
Demulsibility @54 deg. C	D 1401	Pass	Pass
Foam Test, foam after 10 minutes of settling for all sequences	D 892	Nil	Nil

January 2024